A Modular, 3D-Printed Low-Speed Wind Tunnel as a Versatile Platform for STEM Education and Outreach

Jerrod W Hofferth

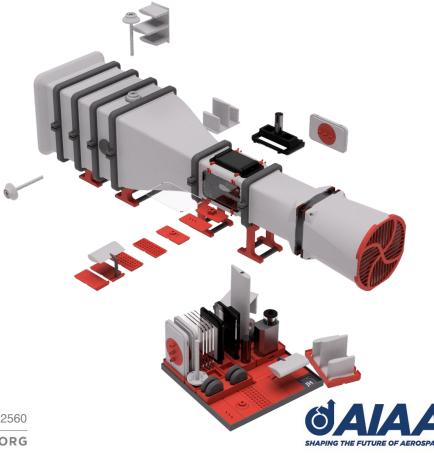
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Overview

- Background, from two perspectives
- Project overview
 - Goals
 - Configuration and Options
 - Diagnostics
 - Test Articles and Lab Packs
 - Future Work
- Use cases and opportunities



(A Noble, Though Revisionist,) Background

- "DIY" / hobbyist wind tunnel plans abound, but cost, complexity, documentation, and build quality vary wildly
- Modern advancements in mid-size 3D-printing technology and affordable accessibility motivate a carefullydesigned "print-and-play" alternative
- Potential applications are myriad
 - STEM play and guided instruction/demo
 - Homes, Makerspaces, Schools/Univ., Museums
 - Commercial use recruitment, trade shows



(The actual, chronological,) Background

- > A project born *accidentally* that then snowballed dramatically
- 3D-printing hobbyist lifecycle...

...out of "functional parts" to build, and, bored of trinkets...

Printed a 10% scale model of Texas A&M Mach 6 Quiet Tunnel from grad school, to display and show my daughter

> Her reply:

"That's cool, Dad,... ...but can we build one that works?"

– Eleanor, 7





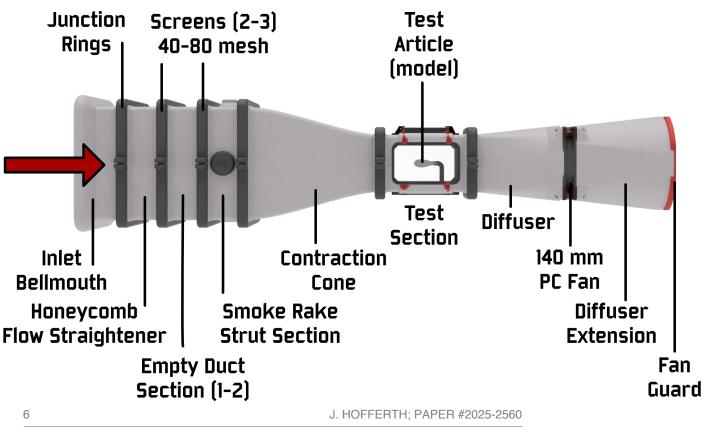
Project Goals

- Easily, affordably producible using a wide variety of available hobby-grade 3D-printers
- Modular architecture enabling incremental production, flexible reconfiguration, and component or subsystem upgrades
- Optimized for flow-visualization and other simple diagnostics
- Support for varied test articles, both educational and purely entertaining
- Safe and easy to operate, even by small children.





Baseline Components



Overall length: 1.1 m

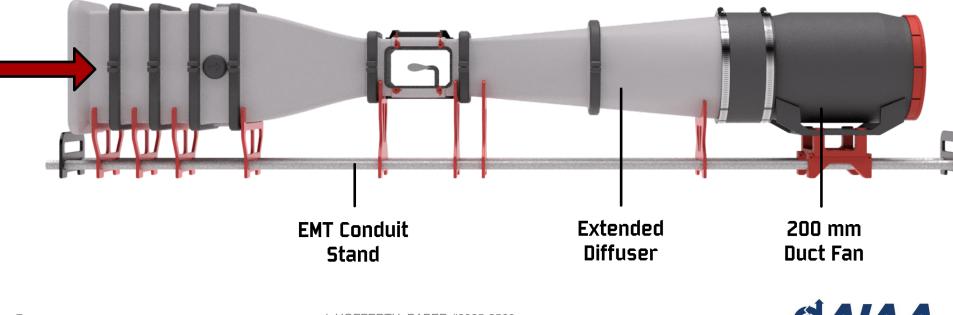
Test section: 102×102 mm

Max velocity: 4.0 m/s



Upgrade Options

Max velocity:Overall length:15 m/s1.6 m

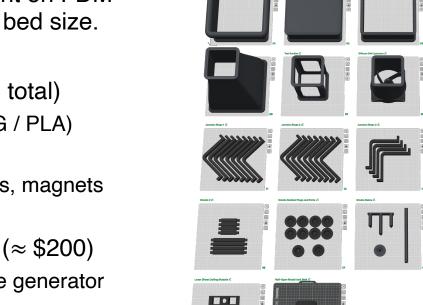


SHAPING THE FUTURE OF AEROSPACE

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Fabrication Details

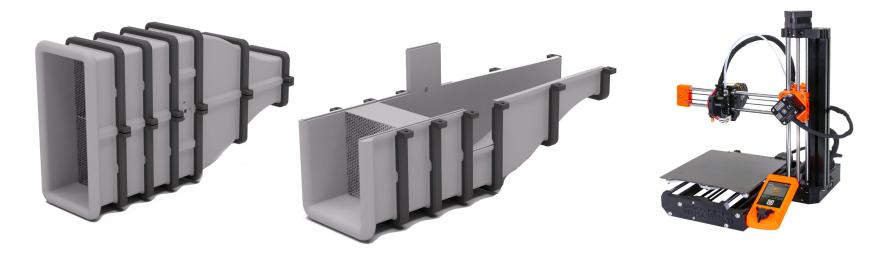
- Standard configurations print on FDM printers with 256×256 mm bed size.
- > Baseline materials (\approx \$250 total)
 - 5 to 6 kg of filament (PETG / PLA)
 - > 140 mm PC fan and driver
 - Fasteners, threaded inserts, magnets
- > Recommended equipment (\approx \$200)
 - LED panel and/or laser line generator
 - Handheld smoke generator





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Small-Printer Compatibility



- > Alternate split design for upstream sections: inlet, honeycomb, contraction cone.
- > Reduces max bed-size requirement to 180×180 mm.
- Full tunnel build is accessible to even entry-level home 3D printers.



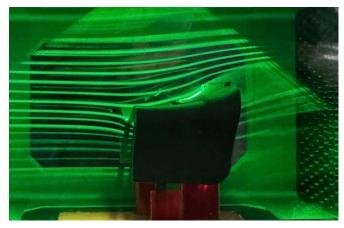
Primary Diagnostic: Smoke Flow Visualization

- Handheld miniature smoke machine for photography / videography
 - Small reservoir with a vegetable glycerin / propylene glycol mix
 - Battery power, DC heater coil
 - Small vibratory pump / fan
- Various 3D-printed rake probes with brass-tube inserts
- LED panel or construction-grade laser-sheet illumination





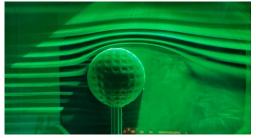
Smoke Flow Visualization and Example Models













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Example Lab Kits

Effect of shape on aerodynamic drag – wakes and streamlining

- Vortex generators
- Velocity measurement
- Principles of lift
- Parts of the wing

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Formula 1 aerodynamics



Roadmap / Future Additions

- Control and display console Arduino / touchscreen control of motor speed, smoke, and lighting
- Instrumentation and velocity control Pitot-static probe and pressure sensor, velocity measurement and closed-loop control of velocity
- Force and moment balances for high-velocity tunnel configuration
 - 2 DoF Lift and drag only
 - ➢ 6 DoF?









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Select Use Cases

- Routine **STEM play** compatibility w/ LEGO, 1:43-scale cars, paper airplanes etc.
- Successful interactive demonstrations
 - Girl Scout badges for "STEM Career Exploration" and "Think Like an Engineer"
 - > Exhibited at Tennessee Maker Fest fantastic response from all ages
- Known university applications:
 - > As platform for "Engineering Experimentation" **coursework**, in development
 - > As outreach to local high school science labs, with accompanying CFD and curriculum
 - > As platform for an undergraduate summer **internship project**: *build, characterize, improve*
 - > As a recruitment aid, i.e. at trade-show and recruitment fair booths
- Prospective applications:
 - > Adaptation as design/test aid for programs like Pinewood Derby and "F1 in Schools"
 - Science fair projects
 - Interactive museum exhibits and makerspaces



Axiometrix / IMC Test & Measurement





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Concluding Thoughts

- New modular low-speed wind tunnel design is affordable and approachable for home & small-institution.
- Varied use cases demonstrated in first 6 months of availability; highly promising for STEM play and education and as an aero outreach platform.
- **Broad potential** is *currently limited by my personal bandwidth.*

Open to partnerships and collaboration regarding:

- Unique applications
- Accompanying curriculum / pedagogy
- Social promotion
- Possible transition to community-driven model, open-source contributions



Acknowledgments

> My family

- Eleanor (8) Inspiration, design input, quality assurance, co-presenter and facilitator at TN Maker Fest.
- > Evelyn (4) and wife Jacqueline
- Vosentech LLC.
- Printables and Prusa Research
- Early supporters @ UTSI, UT Chattanooga, San Francisco State University, Nashville's Adventure Science Center, Axiometrix, and more.





Thank You! Q&A and Project Link

Visit Printables to build your own Modular Wind Tunnel for STEM Education

using any 3D printer!







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